

CREFRACTORIES TECHNICAL DATA SHEET

DIRECT-BONDED MAGNESIA-CHROME BRICK (DMC-88)

HIGH STRENGTH, SLAG RESISTANCE & STRUCTURAL INTEGRITY FOR METALLURGICAL FURNACES

The Direct-Bonded Magnesia-Chrome Brick DMC-88 is manufactured from high-purity sintered magnesia and specially selected chromite ore. It features a direct bonding structure that ensures outstanding corrosion resistance, high mechanical strength, and excellent refractoriness under load. This brick is ideal for critical wear zones in non-ferrous, iron & steel, and thermal processing industries

| TECHNICAL SPECIFICATIONS | |
|--|---------------|
| PROPERTY | DMC-88 |
| MgO (%) | ≥ 68 |
| Cr ₂ O ₃ (%) | ≥ 15 |
| Apparent Porosity (%) | ≤ 18 |
| Bulk Density (g/cm³) | ≥ 3.08 |
| Cold Crushing Strength (MPa) | ≥ 80 |
| Modulus of Rupture at 1400°C (MPa) | ≥ 10 |
| Refractoriness Under Load (0.2 MPa, °C) | ≥ 1700 |
| Thermal Conductivity at 1000°C (W/m·K) | 2.3 – 2.6 |
| Permanent Linear Change (PLC, 1500°C × 3h) | ±0.3 % |
| Maximum Service Temperature (°C) | 1750 |
| Bond Type | Direct-Bonded |

PACKAGING & SUPPLY

- Delivered on export-grade pallets, shrink-wrapped and labelled
- Available in standard shapes and custom configurations for specific furnace geometries
- Comprehensive QA records with batch tracking and test certificates

INSTALLATION NOTES

- Install using high-performance magnesia-chrome mortar
- Observe tight joint tolerances (<2mm)
- Compatible with slagline linings, safety linings, and structural arches

ENVIRONMENTAL & SAFETY NOTES

- Chromium oxide within safety thresholds; hexavalent chromium strictly <2 ppm
- · Fully recyclable through controlled brick reclamation programs
- · Enhances furnace life, reducing material turnover and waste

KEY APPLICATIONS

- · Copper and Nickel Converters
- Electric Arc Furnace Roofs and Walls
- · Anode Furnace Sidewalls
- Incinerator Rotary Kilns and Secondary Combustion Chambers
- Gasifiers and Smelting Reduction Reactors
- · RH Degassers and VOD Units

PERFORMANCE CHARACTERISTICS

- Superior slag corrosion resistance, especially in highchrome environments
- Excellent dimensional stability at high temperatures
- Low porosity and high mechanical integrity
- Suitable for intense thermal cycling and oxidising/reducing atmospheres



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