

CREFRACTORIES TECHNICAL DATA SHEET

ALKALI-RESISTANT BRICK (AR-55)

Alkali-Resistant Brick AR-55 is a specially engineered high-alumina refractory designed to resist chemical attack from alkalis, sulfates, and chlorides commonly present in aggressive process environments. This brick exhibits excellent resistance to alkali vapours and salt infiltration, making it ideal for linings exposed to fluctuating chemical loads and high temperatures.

TECHNICAL SPECIFICATIONS		
PROPERTY	VALUE	
Al ₂ O ₃ (%)	≥ 55	
SiO ₂ (%)	≤ 35	
Apparent Porosity (%)	≤ 22	
Bulk Density (g/cm³)	≥ 2.35	
Cold Crushing Strength (MPa)	≥ 45	
Refractoriness Under Load (0.2 MPa, °C)	≥ 1450	
Thermal Shock Resistance (cycles at 950°C water quench)	≥ 25	

KEY FEATURES	APPLICATION AREAS	INSTALLATION NOTES
Outstanding resistance to alkali and chemical attack	Cement kiln preheaters and calciners	 Compatible with high-alumina mortars for joints ≤ 3 mm
 Strong mechanical strength and structural stability 	 Cyclones and tertiary air ducts 	Preheating recommended to eliminate residual moisture
Excellent refractoriness under load	 Waste incineration and biomass boilers 	 Installation under supervision is advised to ensure proper
Good thermal shock resistance	Lime kilns exposed to alkali vapours	expansion joints in alkali-rich zones



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